



CI-61

RAVEN BLACK



CI-62

STORM GRAY



CI-63

SILVER ASH



CI-64

DRIFTWOOD



CI-65

ARCTIC BLUE



CI-66

VEGAS GOLD



CI-67

BEACH SAND



CI-68

COCOA BEAN



CI-69

ROCKY MOUNTAIN



CI-70

BUCKSKIN



CI-71

FAWN



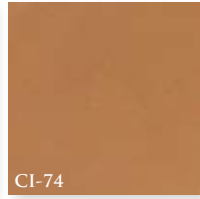
CI-72

MISTY EARTH



CI-73

BAJA BROWN



CI-74

SUNBAKED CLAY



CI-75

CRIMSON RED



CI-76

OLD LEATHER



CI-77

COBALT BLUE



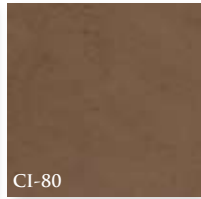
CI-78

CINNAMON



CI-79

MOCHA



CI-80

SADDLE



CI-81

OCEAN BLUE



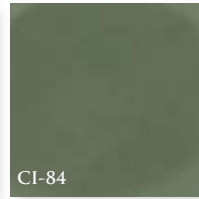
CI-82

FERN



CI-83

SPRING GREEN



CI-84

GREEN TEA

- DEEP, BRILLIANT COLOR SCHEMES AVAILABLE IN 24 DIVERSE SHADES
- PROPRIETARY WATER DILUTABLE DYE THAT BECOMES ABSOLUTELY WATERPROOF UPON DRYING
- EXCELLENT PENETRATION AND COLOR RETENTION UNDER CONCRETE POLISHING APPLICATIONS
- ENVIRONMENTAL FRIENDLY, NON FLAMMABLE FORMULATION QUALIFIES FOR LEED PROJECTS

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NOTE: This color chart is for approximation purposes only. The actual colors obtained may vary from this chart due to variations in cement, aggregates, absorption rate, and method of application. Always test applications before hand to ensure correct color tone.

PRODUCT DESCRIPTION: Concrete Earth **ECOGUARD™** Color Infusion offers all of the advantages of solvent based dye solutions, with none of the fumes or flammability issues. **ECOGUARD™** Color Infusion dyes are designed to penetrate well into the concrete matrix, and can be polished to a high level resin, with minimal to no color loss. **ECOGUARD™** Color Infusion is a sustainable, long lasting, easy to apply and maintain, color medium. **ECOGUARD™** Color Infusion uses high quality organic dyes, and is not recommended for use in exterior applications. Ideal uses are for polished concrete floors, commercial concrete flatwork or decorative stamping exposed to high traffic such as terminals, lobbies, showroom floors, restaurants, grocery stores, schools, malls, as well as residential kitchen floors, and living spaces. **ECOGUARD™** Color Infusion can also be used on concrete countertops, and polished or sealed with approved countertop sealers or waxes such as Concrete Earth Counter Shine Wax.

- BENEFITS:**
- **A DEEP PENETRATING WATER SOLUBLE DYE THAT BECOMES ABSOLUTELY WATERPROOF UPON DRYING AND WILL NOT WASH OUT!**
 - **EASY TO APPLY BY PUMP UP SPRAYER, OR HVLP.**
 - **EXHIBITS EXCELLENT COLOR RETENTION UNDER CONCRETE POLISHING APPLICATIONS, BOTH WET AND DRY.**
 - **WATERBASED, NON-FLAMMABLE, LOW ODOR FORMULA IS SAFER TO USE THAN TRADITIONAL ACETONE BASED DYES.**
 - **GREEN FORMULATION IS MADE FROM RENEWABLE RESOURCES WHICH QUALIFIES FOR LEED ACCREDITED PROJECTS.**

APPLICATION DIRECTIONS:

TEST AREA: Always test **ECOGUARD™** Color Infusion on a small area of the surface to be treated before overall application to determine color suitability and results. Use a test location that is out of the way and not in the main entrance or focal point of the final area.

SITE PREPARATION: It is recommended to apply **ECOGUARD™** Color infusion at the 100 Grit level using resin bond diamond tooling, and prior to the application of any hardener or densifier. Once complete, ensure a clean surface, with minimal dust contamination. It is highly recommended to both vacuum and damp mop the surface or a single pass with an auto scrubbing machine using a clean rinse and squeegee application. Since **ECOGUARD™** Color Infusion is a water based dye solution, it is not necessary for the floor to be completely dry before proceeding. A slightly damp floor surface will not affect the depth of penetration or color.

APPLICATION: **ECOGUARD™** Color Infusion is a concentrate, which is to be diluted 7:1 with potable water. **ECOGUARD™** Color Infusion is intended to be applied by spray only, using a conical fine spray tip equipped pump-up sprayer or sprayed using a standard fan tip and spread by microfiber or defibrillated nylon brush. Apply **ECOGUARD™** Color Infusion at a rate of about 400 to 600 SF per gallon. Use rayon micro-fiber applicators or a defibrillated nylon broom (we highly recommend Orange-Crete® brushes) to spread the stain evenly into the concrete surface if desired. Apply the **ECOGUARD™** Color Infusion in a circular motion that allows for approx. 20% overlap and avoid uneven coverage. Allow to dry 35-45 minutes. Use a high speed buffing machine with medium aggressive buffing pads (Blue/Green) to obtain optimal removal of excess stain, and to lock in the color into the substrate. **ECOGUARD™** Color Infusion offers a very low odor, easily sprayed dye solution, with no beading and excellent color penetration.

NOTE: To increase color depth and hue, you may reduce dilution ratio to 5:1 with potable water.

CLEAN-UP: While the color infusion is still wet, rinse with water only. Use additional cleaning solvents to promptly remove any remaining film residue, as the **ECOGUARD™** Color Infusion is water insoluble once dry.

COVERAGE: Approximately 400 -600 square feet per gallon (37-55 sq meters/liter).

CAUTIONS: Apply when the surface temperature is above 40°F (4.5°C) and rising. The use of a polyester or rayon fiber applicator is recommended to achieve even color spread. **NEVER apply using cotton mops.** **ECOGUARD™** Color Infusion is not suitable for concrete subject to chemical, caustic or solvent exposure or containment, unless properly sealed with a chemical resistant urethane or epoxy. It is not recommended for use in exterior applications due to UV instability of organic dyes. **ECOGUARD™** Color Infusion is to be applied on concrete surfaces that are porous and **not yet densified with any silicate product.**

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